



CERTIFICATE OF APPROVAL

No CF 6013

This is to certify that, in accordance with
TS00 General Requirements for Certification of Fire Protection Products
The undermentioned products of

Haefele SE & CO KG

**Adolf-Haefele-Str.1
72202 Nagold
Germany
Tel: +49 7452 95-0**

Have been assessed against the requirements of the Technical Schedule(s)
denoted below and are approved for use subject to the conditions
appended hereto:

CERTIFIED PRODUCT

**Haefele Stainless Steel Ball
Bearing Hinges**

TECHNICAL SCHEDULE

**TS24 The Contribution of
Single Axis Hinges to the Fire
Resistance of Door Assemblies**

Signed and sealed for and on behalf of Warringtonfire Testing and Certification Limited

**Paul Duggan
Certification Manager**

Issued:
Re-issued:
Valid to:

5th August 2021
6th September 2023
6th June 2028



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HAEFELE SE & CO KG

Stainless Steel Ball Bearing Hinges

1. This certification is provided to the client for its own purposes, and we cannot opine on whether it will be accepted by Building Control authorities or any other third parties for any purpose.
2. This approval relates to the use of the following specific Hafele stainless steel ball bearing, single axis Grade 13 hinges:

Reference	Dimension	Description	Corners
DHB 2122	102 x 76 x 2.5 mm	201 stainless steel with 2 ball bearings	Square
DHB 2222	102 x 76 x 2.5 mm	304 stainless steel with 2 ball bearings	Square
DHB 3122	102 x 76 x 3 mm	201 stainless steel with 2 ball bearings	Square
DHB 3221	102 x 76 x 3 mm	304 stainless steel with 2 ball bearings	Round
DHB 3222	102 x 76 x 3 mm	304 stainless steel with 2 ball bearings	Square
DHB 3322	102 x 76 x 3 mm	316 stainless steel with 2 ball bearings	Square
DHB 4121	102 x 102 x 3 mm	201 stainless steel with 2 ball bearings	Round
DHB 4122	102 x 102 x 3 mm	201 stainless steel with 2 ball bearings	Square
DHB 4221	102 x 102 x 3 mm	304 stainless steel with 2 ball bearings	Round
DHB 4222	102 x 102 x 3 mm	304 stainless steel with 2 ball bearings	Square
DHB 5222	102 x 89 x 3 mm	304 stainless steel with 2 ball bearings	Square
DHB 6222	114 x 102 x 3 mm	304 stainless steel with 2 ball bearings	Square
DHB 7222	114 x 102 x 3.5 mm**	304 stainless steel with 2 ball bearings	Square
DHB 8222	127 x 89 x 3 mm	304 stainless steel with 2 ball bearings	Square
DHB 9222	127 x 102 x 3 mm	304 stainless steel with 2 ball bearings	Square

*** Not approved for use with 44 mm thick 30 minute timber-based doorsets.*

3. This approval relates to their use with the following door assemblies:-

Code ITT - 20 minute to 120 minute door assemblies incorporating intumescent perimeter seals and consisting of timber faced and edged leaves with timber or cellulosic cores, hung in timber or cellulosic frames.

Code MM/IMM - 20 minute to 240 minute door assemblies consisting of uninsulated or insulated predominantly steel leaves, hung in steel frames with or without intumescent seals (Code IMM/MM).

4. The hinges are approved on the basis of:
 - i) Initial type testing to EN1935 and EN 1634-1
 - ii) An appraisal against TS24
 - iii) Certification of quality management system.
 - iv) Inspection and surveillance of factory production control
 - v) On-going audit testing in accordance with TS24 requirements



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5. This approval relates to the use of the above single axis hinges in contributing to the fire resistance performance of timber-based doorsets and steel-based doorsets, as defined in BS EN 1634-1:2014+A1:2018 or BS 476-22: 1987.
6. The hinges are approved on the basis of:
 - vi) Initial type testing to EN1935 and EN 1634-1
 - vii) An appraisal against TS24
 - viii) Certification of quality management system.
 - ix) Inspection and surveillance of factory production control
 - x) On-going audit testing in accordance with TS24 requirements
7. EN1634-1 was issued originally in 2000, with amended versions issued in 2008, 2014 and 2018. The differences between each version are mainly procedural and are not considered to have a practical impact on the performance of the samples under test. On this basis this evaluation is considered applicable to all versions of EN1634-1 issued prior to the issue of this certificate.
8. The door assembly shall be a CERTIFIRE approved product or have achieved the appropriate fire resistance performance when tested at a UKAS accredited laboratory in accordance with BS 476: Part 22: 1987 and/or BS EN 1634:1.
9. The hinges should only be used with door assemblies of proven fire resistance (as defined in BS EN 1634-1 or BS 476: Part 22: 1987), the critical aspects of the doorset construction are considered to be the material of the door frame, the leaf to frame clearance gaps and the lipping material. Attention should be paid to these details and these should not be amended from that previously fire tested. Where this information is not known the following minimum specification will be followed:
 - a. 30 and 60 minute timber-based assemblies (ITT):
 - i) Door frame minimum density - 460 kg/m³ (30 minutes), 640 kg/m³ (60 minutes)
 - ii) Door leaves shall have a minimum thickness of 44 mm for 30 minute applications and 54 mm for 60 minute applications.
 - iii) Lipping minimum density - 640 kg/m³.
 - iv) Leaf to frame clearance gaps not to exceed 3 mm maximum.
 - b. Steel-based assemblies (MM/IMM)
 - i) Door leaves shall have a minimum thickness of 44 mm for up to 240 minute applications.



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10. For 90 minute and 120 minute timber and mineral-based assemblies (ITT), Haefele hinges shall only be fitted to doorsets which have previously been tested with hinges of a similar size, subject to the following requirements:
- i) The required intumescent protection shall be as tested by the chosen door manufacturer. In all cases this shall be a minimum of a 2 mm thick 'Interdens' or graphite based intumescent sheet material incorporated beneath each hinge blade, however, this protection shall be increased as required based on the chosen doorset manufacturers test data.
 - ii) A minimum of 10 mm of perimeter intumescent fire seal shall by-passed the hinges. Where the perimeter intumescent fire seal on the original test of the chosen doorset by-passes the hinge by more than 10 mm, this shall be maintained on the doorset incorporating the Haefele chosen hinges.
 - iii) The critical dimensions of the Haefele hinge to be used shall be based on the size of the hinge tested originally by the chosen doorset manufacturer, with the following tolerance:

Hinge specification of chosen doorset	
Component/dimension	Tolerance/Rule
Hinge blade	
Width	+0/-5% of tested hinge
Height	+/-5% of tested hinge
Thickness	+/-15% of tested hinge
Knuckle	
Diameter	Minimum 11 mm
Fixings	
Quantity	Maximum 4No. fixings tested
Size	4.8 mm dia. Minimum
Length	No shorter than that tested
Position (width)	+/-10% from the positions of the fixings in the tested hinge when measured with respect to the centre lines of the blade

Note: Where the Haefele hinge does not comply with the parameters identified above it shall not be used in conjunction with the chosen 90 minute and 120 minute timber and mineral-based assemblies (ITT).



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11. When fitted to insulated timber or mineral composite door assemblies, the required additional intumescent protection will be as follows:
- i) The required protection for 30 minute ITT applications will be 1 mm thickness of mono ammonium phosphate or graphite-based intumescent sheet material behind both blades.
 - ii) The required protection for 60 minute ITT applications will be 2 mm thickness of mono ammonium phosphate or graphite-based intumescent sheet material behind both blades.
 - iii) The required intumescent protection for 90 and 120 minute ITT applications shall be as tested by the chosen door manufacturer. In all cases this shall be a minimum of a 2 mm thick 'Interdens' or graphite based intumescent sheet material incorporated beneath each hinge blade, however, this protection shall be increased as required based on the chosen doorset manufacturers test data.
 - iv) In addition, for 90 and 120 minute ITT applications, a minimum of 10 mm of perimeter intumescent fire seal shall by-passed the hinges. Where the perimeter intumescent fire seal on the original test of the chosen doorset by-passes the hinge by more than 10 mm, this shall be maintained on the doorset incorporating the Haefele chosen hinges.

Failure to install the protection will invalidate this certificate

12. The hinges may only be fitted in the manner described in this certificate and subject to any limitations on the inclusion of hinges specified for the door leaf. This approval is applicable only to the specified hinges used with door assemblies of proven fire resistance (as defined in BS EN 1634-1 or BS 476: Part 22: 1987) and when using appropriate intumescent protection.
13. Regard should be paid to the maximum door mass permitted to be used with the hinge (see classifications).
14. For ITT timber-based doorsets the hinges shall only be fitted using the fixings supplied by the hinge manufacturer.
15. For ITT timber-based doorsets the hinges shall only be fitted using the fixings supplied by the hinge manufacturer.
16. All door hardware is subject to the acceptance by the chosen door assembly supplier's tested, assessed or certificated scope, which generally identifies the types of hardware approved, the required specification/design based on the key materials/ maximum size (e.g. flap size, knuckle diameter, fixing specification, etc.), and the application of any additional intumescent protection.

On this basis approval should be sought from the specific door assembly supplier to ensure compliance based on this assessed/certificated scope



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17. The ITT doorsets shall be installed in accordance with BS 8214.
18. The approval relates to ongoing production. The product and/or its immediate packaging is identified with the manufacturer's name, the product name or number, the CERTIFIRE name or name and mark, together with the CERTIFIRE certificate number and application where appropriate.
19. The following table show acceptable doorset types and fire resistance periods:

Class	Approved Door Type			
	IMM	MM	ITT	ITM
FD20	✓	✓	✓*	✗
FD30	✓	✓	✓*	✗
FD60	✓	✓	✓	✗
FD90	✓	✓	✓	✗
FD120	✓	✓	✓	✗
FD240	✓	✓	✗	✗
E 20	✓	✓	✓*	✗
EI 20	✓	✓	✓*	✗
E 30	✓	✓	✓*	✗
EI 30	✓	✓	✓*	✗
E 60	✓	✓	✓	✗
EI 60	✓	✓	✓	✗
E 90	✓	✓	✓	✗
EI 90	✓	✓	✓	✗
E 120	✓	✓	✓	✗
EI 120	✓	✓	✓	✗
E 240	✓	✓	✗	✗
EI 240	✓	✓	✗	✗

Key:

- ✓ - Approved
- ✗ - Not approved
- ✓* - Excludes DHB 7222 hinges from 20 and 30 minute ITT doorsets



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20. Doors are classified as the following types:

Code ITT - 20 minute to 120 minute door assemblies door assemblies incorporating intumescent perimeter seals and consisting of timber faced and edged leaves with timber or cellulosic cores, hung in timber or cellulosic frames.

Code ITM - 20 minute to 120 minute door assemblies door assemblies incorporating intumescent perimeter seals and consisting of timber faced and edged leaves with timber or cellulosic cores, hung in steel frames.

Code MM - 20 to 240 minute doorsets consisting of uninsulated or insulated predominantly steel leaves, hung in steel frames without intumescent seals.

Code IMM - 20 to 240 minute doorsets consisting of uninsulated or insulated predominantly steel leaves, hung in steel frames with intumescent seals.

Scope of Approval:

- The hinges may not be fitted to timber doorsets without perimeter intumescent fire seals within the frame rebate or edge of the door leaf.
- Where graphite based intumescent sheet material is to be used in lieu of the mono ammonium phosphate tested, the proposed graphite-based intumescent sheet material, shall have suitable test evidence in the required thickness or less, with timber-based doorset of the required classification period, in with steel hinges of a minimum size of 100 mm x 75 mm.
- DHB 7222 hinges are not permitted on 20 and 30 minute ITT doorsets.

Classification codes

The approval provides the following classification for all hinges:

4	7	6	1	1	4	0	13
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Further Information

Further information regarding the details contained in this certificate may be obtained from Haefele SE & CO KG (Tel: +49 7452 95-0).

Further information regarding CERTIFIRE certification and other approved products can be obtained from CERTIFIRE (Tel: 01925 646777).

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